



SAMMAN

AIR DISTRIBUTION SYSTEMS

FACTORY
PROFILE

OUR PRODUCTS

Black Steel Duct

Material of Construction

To supply Kitchen Exhaust Ducts from 1.2mm/ 3.0mm thick, black carbon-steel sheet for concealed ducts, ASTM A 366/A 366M, cold rolled sheets, commercial quality, with oiled, exposed matte finish,

Standard Length of the Ducts, maximum will be 1200mm.

Longitudinal Joints will be seam closed using Pittsburgh Seam / Welding

M 5 Iron Angles will be Stitch welded to the Black Steel ducts

Black Mild Steel RSA Connectors with holes for bolting:

- 40 x 40 x 3 RSA
- 40 x 40 x 4 RSA
- 40 x 40 x 5 RSA
- 50 x 50 x 4 RSA

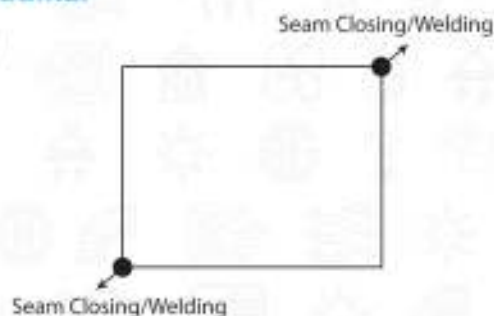
Reinforcement Angles will be provided, based on the customer requirement.
Black Steel Ducts will be duly painted with Epoxy Primers.



Method of Construction

Longitudinal

Type I



Type II



Transverse Joints

